



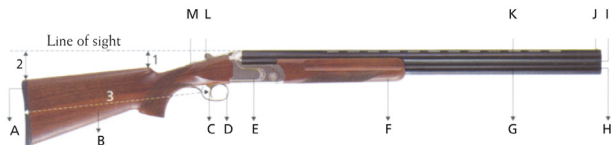
**OVER & UNDER**  
**SHOTGUN**  
USER MANUAL

[www.armelegant.com](http://www.armelegant.com)

**THESE SAFETY RULES ARE OBLIGATION FOR ALL FIREARMS MADE BY**

- 1. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION. NEVER POINT A FIREARM AT SOMETHING THAT IS NOT SAFE TO SHOOT!**
- 2. FIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE.**
- 3. DON'T RELY ON YOUR GUN'S SAFETY. SAFETY DEVICES ARE NOT A SUBSTITUTE FOR SAFE HANDLING PROCEDURES.**
- 4. BE SURE OF YOUR TARGET AND WHAT'S BEYOND IT. NEVER SHOOT AT WATER OR AT A HARD SURFACE.**
- 5. USE PROPER AMMUNITION. ONLY USE FACTORY-LOADED, NEW AMMUNITION MANUFACTURED TO INDUSTRY SPECIFICATIONS: CIP (EUROPE AND ELSEWHERE), SAAMI (USA). BE CERTAIN THAT EACH ROUND YOU USE IS IN THE PROPER CALIBER OR GAUGE AND TYPE FOR THE PARTICULAR FIREARM. RELOADING REQUIRES EXTRA DILIGENCE.**
- 6. LEAD WARNING**
- 7. IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED, HANDLE WITH CARE!**
- 8. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.**
- 9. BE SURE THE BARRELS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.**
- 10. DON'T ALTER OR MODIFY YOUR GUN AND HAVE IT SERVICED REGULARLY**

## NOMENCLATURE

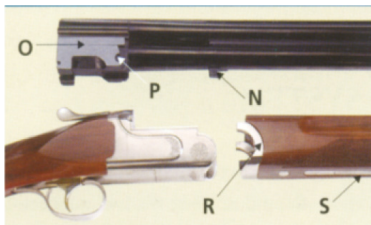


**A** Butt Plate  
**B** Stock  
**C** Trigger  
**D** Trigger Guard  
**E** Action/Receiver

**F** Fore-end  
**G** Barrel  
**H** Muzzle  
**I** Side Rib  
**J** Front Sight

**K** Rib  
**L** Top Lever  
**M** Safety/Selector  
**N** Barrel Hook  
**O** Monobloc

**P** Hinge Pin Slot  
**Q** Fore-end Catch Lever  
**R** Fore-end Iron  
**1** Drop at Comb (40 mm - 1.57")  
**2** Drop at Heel (62 mm - 2.44")  
**3** Stock Length (360 mm - 14.20")



**WARNING:** Do not attempt to make repairs to any firearm without proper knowledge or training. Do not alter parts or use substitute parts not made by ARMELEGANT. Any alterations or adjustments that may be necessary to the operating mechanism should be performed by the Manufacturer or by its Distributor.

### SAFETY

- The safety is on. The gun cannot fire. "S" is completely visible. "O" means OVER that is the upper barrel
- The safety is off. The gun can fire! The gun is ready to fire first the cartridge inserted into the upper barrel
- The safety is on. The gun cannot fire. "S" is completely visible. "U" means UNDER that is the upper barrel
- The safety is off. The gun can fire! The gun is ready to fire first the cartridge inserted into the bottom barrel

## **ASSEMBLY OPERATIONS (END USER ONLY)**

**WARNING:** ARMELEGANT assumes no responsibility for any injury or property damage resulting from improper or careless handling, intentional or accidental discharge of the firearm.

The ARMELEGANT Over & Under is shipped partially disassembled (barrel/fore-end and stock/action body). To assemble the shotgun, proceed as

follows:

Remove the fore-end from the barrels by pulling the fore-end catch lever down. Do not attempt to

assemble barrels to receiver with the fore-end attached

Wipe excess rust preventative oil from the Monobloc and from the inside surfaces of the receiver. The hinge pin area is a very important mating surface. The receiver fore-end iron subject to very high loads.

**PROPER OILING:** Areas to lubricate are indicated by the red arrows on the photo. Improper lubrication of these components can cause seizing of parts or malfunctioning of the shotgun. Before using this shotgun, make sure that lubricant is present as instructed.

Open the top lever to the right. When barrels are not assembled to the receiver, the top lever remains locked in the open position (right).

**CAUTION:** The top lever must be in the open position before the barrel is assembled.

Failure to do so will cause damage to the gun.

Insert the Monobloc inside the action so that the hinge pins of the receiver fit into the corresponding slots in the Monobloc. Because the parts are standard you can insert easily.

**NOTE:** To make the insert easy during the assembly the barrel-

Open the top lever to the right. When barrels are not assembled to the receiver, the top lever remains locked in the open position (right).

**CAUTION:** The top lever must be in the open position before the barrel is assembled.

Failure to do so will cause damage to the gun.

Insert the Monobloc inside the action so that the hinge pins of the receiver fit

into the corresponding slots in the Monobloc. Because the parts are standard you can insert easily.

**NOTE:** To make the insert easy during the assembly the barrel-receiver keep pushing the top lever completely to right. After insert release the top lever.

Swing the barrels upward smoothly and evenly. When the barrels are locked into the action, the top lever snaps to its centered position Fit the fore-end to the barrels by placing the fore-end iron (the curved steel component at the rear of the fore- end) over the end of the receiver so that the fore-end itself slips into position under the barrels.

Swing the fore-end upward and press forcefully to allow the fore-end catch lever to catch the barrel hook.

The operation is done correctly when the fore-end catch lever fits flush with its seat

**WARNING:** ARMELEGANT assumes no responsibility for physical injury or property damage resulting from the use of defective, improper, hand-loaded, reloaded or remanufactured ammunition. Serious damage and injury, and even death, could result from the use of incorrect ammunition, from firing against bore obstructions and from propellant overloads.

**b.** Move the top lever to the right. (B)

**c.** Open the chamber by holding the receiver in place and by rotating the barrels downwards (C)

**d.** To unload the gun, manually remove the cartridge/s. (D)

**e.** Check to ensure that both chambers are unloaded.

**c.** Open the chamber by holding the receiver in place and by rotating the barrels downwards (C)

**d.** To unload the gun, manually remove the cartridge/s. (D)

**e.** Check to ensure that both chambers are unloaded.ical position such as against a wall, fence, tree, etc. The gun may fall from a standing position with sufficient force to be discharged.

**WARNING:** Always unload your firearm before placing it in a vertical position such as against a wall, fence, tree, etc. The gun may fall from a standing position with sufficient force to be discharged.

## **DECOCKING THE HAMMERS**

Decock the hammers using the procedure described below when the gun is

unloaded to allow the springs to remain in an uncompressed state. If you will not fire, never cock the gun. It is important not to decock the hammers on an unloaded gun without the use of snap caps or empty shells to avoid damage to the firing pins.

1. Open the gun. Unload the gun. (See “Unloading the shotgun”).
2. Insert snap caps or empty shells into the chambers.
3. Pull the trigger to decock the first hammer.
4. Move the selector to the second position.
5. Pull the trigger to decock the second hammer.
6. Take off the fore-end before you open the gun.
7. Take out the snap caps or empty shells, close the gun and replace the fore-end.

## **DISASSEMBLY OPERATIONS (END USER ONLY)**

1. Check to ensure the chamber is empty.
2. Remove the fore-end from the barrels by pulling the fore-end catch lever down.
3. Move the top lever to the right.
4. Fully open the chamber by pivoting the muzzle end of the barrels downward. Lift the barrels out of the receiver. The top lever remains open.
5. Replace the fore-end onto the barrels and press it to catch the barrel hook.
- 6 **NOTICE:** It is advisable to place the top lever in its centered position when the shotgun is being stored or transported in a gun case.
  - a. Move the top lever completely to the right (A),
  - b. Depress the locking bolt catch and then release the top lever. Top lever is in its centered position. (B)

**CAUTION:** No further disassembly of component parts is recommended unless done by a competent gunsmith.

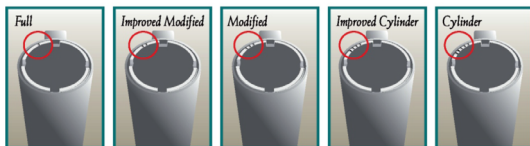
## **USAGE OF CHOKE TUBES**

Choke screw-in choke tubes are made of high-grade steel for corrosion resistance and durability with special heat treatment. ARMELEGANT Over & UNDER Shotgun is supplied together with 5 choke tubes. These chokes have notch to 5 notches in their top rim for different purposes. All choke tubes are designed for use with factor cartridges loaded to standard specifications. ARMELEGANT tubes are also inscribed on the side with the patterns F, IM, M,

IC, CL they produce with lead shot. ARMELEGANT tubes are fully interchangeable. You can use them with other ARMELEGANT products.

### **CHOKE TUBE SELECTION**

To help you choose the correct choke tube for each hunting situation, all choke tubes are inscribed on the side with the situation, all choke tubes are inscribed on the side with the patterns they produce with lead shot. The notches on the rim and pattern designation on the side are only for lead shot. For steel shot you will need to use the chart below to cross-reference from lead to steel and determine appropriate tubes for your ammunition and hunting/shooting situation. Since steel shot generally patterns tighter than conventional lead shot loads, it would be wise to avoid the use of steel shot altogether in conventionally choked “FULL CHOKE” barrels. “MODIFIED CHOKE” barrels generally deliver “FULL CHOKE” patterns when used with steel shot.



Standart Markindgs	American Designation (Pattern with Lead Shot)	Rim Notches	Compatibility with Steel Shot	Pattern with Lead Shot
0 (*)	F (Full)	I	Not Recommended	-
00 (**)	IM (Improved Modified)	II	Not Recommended	-
000 (***)	M (Modified)	III	Recommended	F
0000 (****)	IC (Improved Cylinder)	IIII	Recommended	M
C 0000 (*****)	CL (Cylinder)	IIIIII	Recommended	IC

**WARNING:** Whenever handling any shotgun for the purpose of removing or installing a choking device, make absolutely certain the gun is fully unloaded, and the action is open. Never attempt to remove or install a shotgun choking device on a loaded firearm.



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