



MAGAZINE FED
SEMI-AUTOMATIC SHOTGUN
USER MANUAL

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CONGRATULATIONS!!!!

You are now the owner of ARMELEGANT shotgun. Your shotgun has an innovative design and is manufactured from high quality materials. With regularly performed maintenance and the use of proper ammunition it will provide you with many years of service.

In order to achieve the best performance and reliability from your shotgun, please read and fully understand all of the instructions, safety guidelines, and warnings carefully in this manual. Your quality shotgun is enormously reliable and safe unless it is handled in a careless or irresponsible manner.

REMEMBER.... IT IS IMPERATIVE THAT THE FIREARM HANDLER BE FULLY EDUCATED AND CONSCIOUS OF THE IMPORTANCE OF EXECUTING PROPER GUN SAFETY RULES WHEN OPERATING ANY FIREARM.

Before using or firing with any live ammunition you should know and fully understand your shotgun parts, function, and operating mechanisms. So carefully read and fully understand all of the information about the parts and procedures of using the shotgun safely and effectively.

A GUN OWNER'S RESPONSIBILITY

As the owner of a firearm you have the responsibility and obligation of ensuring that any and all shooting activities are safe for everyone. This requires your personal commitment to carefully read. Fully understand, and exercise the principles of proper firearm safety at all times.

DISCLAIMER

The firearm in which these safety rules apply is sold under the expressed conditions that the manufacturer accepts no liability in part or whole for bodily injury, death, or property damage from:

- Improperly or carelessly handling the firearm.
- Using defective, improper caliber, hand-loaded, or reloaded ammunition.
- Inadequate maintenance of the shotgun resulting in corrosion or damage,
- Negligence of malfunctions.
- Resale in contradiction of any applicable laws or regulations,
- Altering or converting the firearms original aesthetic, functioning mechanisms, accessories or mechanical configuration.
- Discharging with criminal intent or negligence.
- Failure to understand, adhere to, and follow the rules of firearm safety when using or handling the firearm.
- Or any other circumstances outside the manufacturer's direct or immediate control.

FIREARM SAFETY

1) COMPLETELY READ AND UNDERSTAND YOUR OWNER'S MANUAL GUIDELINES BEFORE USING

YOU'RE FIREARM.

- 2) ALWAYS LEARN THE SPECIFIC MECHANICAL AND HANDLING CHARACTERISTICS OF YOUR SHOTGUN.**
 - 3) ALWAYS KEEP THE FIREARM UNLOADED UNTIL READY TO USE**
 - 4) ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT.**
 - 5) ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION,**
 - 6) ALWAYS USE THE CORRECT AMMUNITION**
 - 7) ALWAYS STORE YOUR FIREARM IN A SECURED STORAGE AREA TO PREVENT UNAUTHORIZED ACCESS OR USE FROM OTHER INDIVIDUALS**
 - 8) ALWAYS COMPLY WITH ALL LOCAL STATE AND FEDERAL LAWS THAT GOVERN THE OWNERSHIP STORAGE CARRYING AND USE OF FIREARMS**
 - 9) ALWAYS KNOW YOUR TARGET AND WHAT IS BEYOND**
 - 10) ALWAYS WEAR EYE/ EAR/BODY PROTECTION**
 - 11) ALWAYS HANDLE WITH EXTREME CARE IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED.**
 - 12) ALWAYS TREAT THE FIREARM AS IF IT WAS LOADED. EVEN IF THE SAFETY IS POSITIONED CORRECTLY AND KEEP YOUR FINGER AWAY FROM THE TRIGGER WHEN LOADING AND UNLOADING.**
 - 13) ALWAYS KEEP YOUR SHOTGUN IN THE SAME MECHANICAL AND STRUCTURAL CONFIGURATION AS IT WAS WHEN IT WAS MANUFACTURED**
 - 14) ALWAYS MAKE SURE THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING.**
- ### **SERIAL NUMBER OF THE FIREARM**

The serial number is located on various parts of the shotgun. Each serial number is specific to that shotgun and is used for Identification and registration. It is recommended that you record your serial number in your manual and keep the information in a secured location.

LOADING THE SHOTGUN

- 1) First, point the shotgun in a safe direction. Remember. A safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death. Always perform a safety check to make sure that the chamber is empty.**
- 2) When the magazine is empty, the bolt catch lever holds the bolt open at the rear. Press the magazine release to remove the empty magazine and insert a loaded magazine. Remember to only use ammunition that is recommended by the manufacturer.**
- 3) Push down the bolt catch lever with the thumb of the shooting hand and this will allow the bolt to move forward and chamber a round.**

THE SHOTGUN IS NOW LOADED AND READY TO FIRE!

IMPORTANT WARNING: ALWAYS UNLOAD YOUR FIREARM IMMEDIATELY AFTER SHOOTING UNLOADING THE SHOTGUN

1. Point the shotgun in a safe direction, remember. A safe direction means that the gun is pointed so that even if it were to go off, it would not cause injury, damage, or death.
2. Keep your fingers off the trigger and remove the magazine.
3. Pull back the changing handle one or more times to insure the chamber is empty. Watch for a Live round or empty case to be ejected. Pull the charging handle fully rearward and lock the bolt with the bolt catch lever.
4. Make sure the last round in the chamber has been extracted and ejected. Visually and physically check the chamber and the magazine well to make sure the shotgun has been fully unloaded. Perform a safety check by physically inserting your index finger in the chamber to feel for the presence of a round or cartridge case in the chamber.

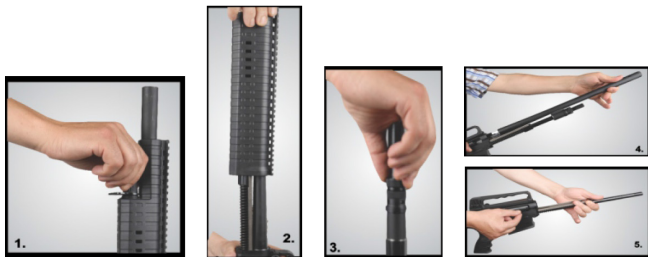


SHOTGUN DISASSEMBLY INSTRUCTIONS

Manufacturers Warning: This manufactured firearm was designed to perform with its original parts. It is your responsibility to make sure that any parts you buy are authentic and correctly installed and that the parts have not been altered or changed. It is imperative that only factory parts be used as replacements to assure that the firearm remains functionally safe and operates accurately. The gun owner accepts full responsibility for the correct disassembly and functioning of the firearm after any disassembly or replacement of parts.

Important Warning: Before you begin any disassembly always

- 1) Point the shotgun in a safe direction
- 2) Be sure that you remove the magazine from the firearm
- 3) Visually and manually inspect the chamber to confirm that it is empty.



1. Unscrew the front handguard secure cap and remove it
2. Pull the handguard forward to remove it from the body
3. Remove the barrel fixing nut but you don't need to remove gas regulator nut and spring
4. Pull the bolt to the rear slightly and remove the barrel as you are letting the bolt slide forward. Slowly release the bolt recoil spring/bolt carrier as the barrel comes out
5. Turn the ratchet downward to release the carrier



6. Remove the butt pad using a screwdriver to access the upper receiver retention bolt in the void of the buttstock

7. Insert Allen socket into upper receiver retention bolt and loosen the bolt 4 full turns. Remove the ratchet and lightly tap the extension and socket to push the retention bolt forward. After the upper receiver starts to separate, loosen the bolt 2 to 3 more turns. Gently tap the extension to further separate the upper receiver from the buttstock. You will note an expanding gap as you do this. When the widening of the gap is around $\frac{1}{8}$ inch. You can remove the upper receiver retention bolt and washer. Slightly compress and hold the recoil spring on the operational rod with one hand; this keeps the bolt from pushing forward and damaging the feed ramp. Use your other hand to help separate the upper receiver from the buttstock/lower receiver. As the upper receiver separates, lift the receiver up and off. This allows the bolt to clear the feed ramp on the lower receiver.

8. Further disassembly is not required for regular cleaning and maintenance.



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